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# European Technical Assessment

ETA 23/0080 of 23/03/2023

#### General Part

Technical Assessment Body issuing the ETA:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

This version is a corrigendum to

**TECNALIA RESEARCH & INNOVATION** 

SISTEMA CAPPOTTO MASIBO "CAM"

External Thermal Insulation Composite System with rendering on expanded polystyrene (EPS) for use as external thermal insulation to the wall of buildings.

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18 pages including 1 Annex which form an integral part of this assessment.

EAD 040083-00-0404 External Thermal Insulation Composite Systems (ETICS) with Rendering

ETA 23/0080 of 23/03/2023, version 1

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### Specific parts

### 1. Technical description of the product

This product is an ETICS (External Thermal Insulation Composite System) with rendering – a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA (European Technical Assessment).

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded and mechanically fixed onto the wall. The methods of fixing and the relevant components are specified in Table 1. The insulation product is faced with a rendering system consisting of one or more layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles) to treat details such as connections, apertures, corners, parapets, sills, etc. Assessment and performance of these components is not addressed on this ETA; however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

The components of the kit are:

	Components	Coverage (kg/m²)	Thickness (mm)
	ETICS bonded with supplementary mechanical fixing. According prescriptions the minimal bonded surface shall be at least 40 documents shall be taken into account.	•	
	Insulation product:		
	EPS PANEL Factory prefabricated expanded polystyrene (EPS) board according to EN 13163, with or without graphite.		40-200
	Adhesive:		
Insulation	CAP25GF (cement-based mortar in powder requiring addition of 22-24 % wt water) according to EN 998-1. Particle size 0.7 mm.	3 – 5 (dry mix)	3-4 (dry)
material	Mechanical fixings		
with associated method of	Nailed-in plastic anchor ref. RAWLPLUG R-T-FIX-8M		
fixing	Screwed-in plastic anchor ref. RAWLPLUG R-T-FIX-8S		
	Nailed-in plastic anchor ref. FISCHER TERMOZ CN 8	See Aı	nnex 1
	Screwed-in plastic anchor ref. FISCHER TERMOZ CS II 8		
	Nailed-in plastic anchor ref. DAKOTA SGR-AP		



	Components	Coverage (kg/m²)	Thickness (mm)
	Components	Coverage (kg/m²)	Thickness (mm)
Base coat	<ul> <li>CAP25GF (cement-based mortar in powder requiring addition of 22-24 % wt water) according to EN 998-1.</li> <li>Particle size 0.7 mm.</li> </ul>	4 – 6 (dry mix)	3.5-5 (dry)
Glass fibre mesh	<ul> <li>MASIBO NET-R131 Alkali resistant glass fibre mesh with mass per unit area of about 160 g/m<sup>2</sup> and mesh size of about 3.5 x 3.8 mm.</li> </ul>		0.5
W	QUARZO PITTURA Acrylic paint based on quartz powder, requiring addition of 20-25% vol. water. (For use with MASIBO SPATOLATO MEDIO).	0.15-0.20	0.06
Key coat	ULTRAREP PITTURA Acrylic paint based on quartz powder, requiring addition of 20-25% vol. water. (For use with MASIBO ULTRAREP TONACHINO MEDIO).	0.15-0.20	0.06
Finishing	MASIBO ULTRAREP TONACHINO MEDIO Ready-to use paste external render based on acryl-siloxane binders according to EN 15284. Particle size 1.5 mm.	2.7-2.9	1.5-1.8
coat	<ul> <li>MASIBO SPATOLATO MEDIO Ready-to use paste external render based on acrylic binders according to EN 15284. Particle size 1.5 mm</li> </ul>	2.6-2.8	1.5-1.8
Ancillary materials	<ul> <li>Supplementary profiles:</li> <li>Polyvinyl chloride (PVC) or aluminium profiles for corners, expansion joints, junctions with doors and windows, balconies, etc.</li> </ul>		der the ETA ponsibility

Table 1: Components SISTEMA CAPPOTTO MASIBO "CAM"



# 2. Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

#### 2.1. Intended use

This ETICS is intended for use as external insulation of building walls. The walls are made of masonry (bricks, block, stones...) or concrete (cast on site or as prefabricated panels). The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. The ETICS is designed to give the wall, to which it is applied, satisfactory thermal insulation.

The ETICS is made of non load-bearing construction elements. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to its durability by providing enhanced protection from the effect of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is not intended to ensure the airtightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation and shall be done in accordance with the national instructions.

The provisions made in this ETA are based on an assumed working life of 25 years as minimum, provided that the conditions laid down in the sections below (manufacturing, transport, installation, use, maintenance, etc) are met. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but should only be regarded as a means for choosing the appropriate products in relation to the expected economically reasonable working life of the works.

### 2.2. Manufacturing

The ETA is issued for the ETICS, on the basis of agreed data/information, deposited at Tecnalia Research & Innovation, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, shall be notified to Tecnalia Research & Innovation before the changes are introduced. Tecnalia Research & Innovation will decide whether or not such changes affect the ETA and consequently the validity of the CE marking on the basis of the ETA and, if so, whether further assessment or alterations to the ETA shall be necessary.

### 2.3. Design and installation

The ETICS is installed on site. The installation instructions, including special installation techniques and provisions for the qualification of the personnel, are given in the manufacturer's technical documentation. It is responsibility of the manufacturer to guarantee



that the information about design and installation are easily accessible to the concerned people.

### 2.4. Packaging, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is responsibility of the manufacturer to ensure that this information is easily accessible for the concerned people.

### 2.5. Use, maintenance and repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS's performance.

Maintenance includes at least:

- Visual inspections of the ETICS.
- The repairing of localised damaged areas due to accidents.
- The application of various products or paints, possibly after washing or ad hoc preparation.

Necessary repairs should be performed as soon as the need has been identified.

It is important to be able to carry out maintenance as far as possible using readily available products and equipment, without spoiling appearance. Only products which are compatible with the ETICS shall be used.

The information on use, maintenance and repair is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.



# 3. Performance of the product and references to the methods used for its assessment

The identification tests and the assessment for the intended use of this ETICS according to the Basic Work Requirements, were carried out in compliance with the EAD 040083-00-0404 External Thermal Insulation Composite Systems (ETICS) with Rendering (hereinafter referred as "EAD").

### Safety in case of fire (BWR 2)

- 3.1 Reaction to fire (EAD 040083-00-0404, Clause 2.2.1)
- 3.1.1 Reaction to fire of ETICS (EAD 040083-00-0404, Clause 2.2.1.1)

Components	Max. organic content (%)/Max. heat of combustion (MJ/kg)	Flame retardant content
Adhesive CAP25GF	2.6% /	No flame retardant
Insulation (EPS)		No flame retardant
Base Coat CAP25GF	2.6% /	No flame retardant
Glass Fibre Mesh 160 g/m <sup>2</sup>	/ 5.80	No flame retardant
Key Coat QUARZO PITTURA	<44% /	No flame retardant
Key Coat ULTRAREP PITTURA	<46% /	No flame retardant
Finishing coat ULTRAREP TONACHINO MEDIO	<26% /	No flame retardant
Finishing coat SPATOLATO MEDIO	<24% /	No flame retardant

Table 2: Organic content, heat of combustion and flame retardant content of SISTEMA CAPPOTTO MASIBO "CAM" components

The reaction to fire according to EN 13501-1 of SISTEMA CAPPOTTO MASIBO "CAM" with EPS thickness up to 180 mm and finishing coat ULTRAREP TONACHINO MEDIO, is class B-s2, d0.

The reaction to fire according to EN 13501-1 of SISTEMA CAPPOTTO MASIBO "CAM" with EPS thickness up to 180 and finishing coat SPATOLATO MEDIO, is class B-s1, d0.

For EPS thickness over 180 mm: Performance not assessed.

### 3.1.2 Reaction to fire of thermal insulation material (EAD 040083-00-0404, Clause 2.2.1.2)

The reaction to fire of thermal insulation material according to EN 13501-1 is class E.

### 3.1.3 Reaction to fire of PU foam adhesive (EAD 040083-00-0404, Clause 2.2.1.3)

Not relevant.

Note: A European reference fire scenario has not been laid down for facades. In some Member States, the classification of ETICS according to EN 13501-1 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions (e.g., on the basis of a large-scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.



### 3.2 Façade fire performance (EAD 040083-00-0404, Clause 2.2.2)

Performance not assessed.

3.3 Propensity to undergo continuous smouldering (EAD 040083-00-0404, Clause 2.2.3)

Not relevant.

### Hygiene, health and environment (BWR 3)

3.4 <u>Content, emission and/or release of dangerous substances (EAD 040083-00-0404, Clause 2.2.4)</u>

Performance not assessed.

### 3.5 Water absorption (EAD 040083-00-0404, Clause 2.2.5)

### 3.5.1 Water absorption of the base coat and the rendering system

Base Coat	Rendering	Water absorption (kg/m²)		
<b>g</b>		After 1 hour	After 24 hours	
	Without rendering	0.062	0.264	
CAP25GF	With rendering ULTRAREP TONACHINO MEDIO	0.043	0.226	
	With rendering SPATOLATO MEDIO	0.056	0.207	

Table 3: Water absorption (capillarity test)

3.5.2 Water absorption of the thermal insulation product.

Water absorption of the thermal absorption product has been obtained from the DoP of the thermal insulation panels according to EN 13163. See Annex 1 for declared values.

### 3.6 Hygrothermal behaviour (EAD 040083-00-0404, Clause 2.2.6)

The hygrothermal performance of the ETICS was tested on the rig.

None of the following defects occurred on the assessed external renderings or the base coat during and after the hygrothermal cycles:

- Blistering or peeling of any finishing coat.
- Failure or cracking associated with joints between insulation product boards or profiles fitted with ETICS.
- Detachment of the render coat.
- Cracking allowing water penetration to the insulating layer (normally ≤ 0.2 mm).

Therefore, the ETICS is considered resistant to hygrothermal cycles.



### 3.7 Freeze-thaw behaviour (EAD 040083-00-0404, Clause 2.2.7)

Water absorption of the base coat and all the finishing coats is lower than  $0.5 \text{ kg/m}^2$  after 1 hour and 24 hours. Based on these test results, the system can be considered freeze-thaw resistant and there is no need for further testing.

### 3.8 <u>Impact resistance (EAD 040083-00-0404, Clause 2.2.8)</u> The impact resistance of the ETICS was tested on the rig.

Rendering system	Maximum Impact dia	Category of	
<b>3</b> . ,	31	10 J	use
Base coat CAP25GF + glass fibre mesh 160 g/m <sup>2</sup> + key coat QUARZO PITTURA + finishing coat SPATOLATO MEDIO	23.47/no cracking	45.46/cracks without reaching the thermal insulation product	II
Base coat CAP25GF + glass fibre mesh 160 g/m² + key coat ULTRAREP PITTURA + finishing coat ULTRAREP TONACHINO MEDIO	28.70/no cracking	53.50/cracks without reaching the thermal insulation product	II

Table 4: Impact resistance

# 3.9 <u>Water vapour permeability (resistance to water vapour diffusion) (EAD 040083-00-0404, Clause 2.2.9)</u>

### 3.9.1 Water vapour permeability of the rendering system

	Composition of the system	Thickness (m)	Equivalent air thickness S <sub>d</sub> (m)
Reinforced base coat+	Base coat CAP25GF + glass fibre mesh 160 g/m <sup>2</sup> + key coat QUARZO PITTURA + finishing coat SPATOLATO MEDIO	0.0055	0.4
finishing coat	Base coat CAP25GF + glass fibre mesh 160 g/m² + key coat ULTRAREP PITTURA + finishing coat ULTRAREP TONACHINO MEDIO	0.0055	0.6

Table 5: Water vapour permeability of the rendering system

### 3.9.2 Water vapour permeability of thermal insulation product

Water vapour permeability of the thermal insulation product has been obtained from the DoP of the thermal insulation panels according to EN 13163. See Annex 1 for declared values.



### Safety and accessibility in use (BWR 4)

- 3.10 Bond strength
- 3.10.1 Bond strength between base coat and thermal insulation product (EAD 040083-00-0404, Clause 2.2.11.1)

Composition	Initial State		After hygrothermal cycles		After freeze/thaw cycles	
Composition	Minimum value	Mean value	Minimum value	Mean value	Minimum value	Mean value
EPS panel + Base coat CAP25GF + glass fibre mesh 160 g/m <sup>2</sup>	96 kPa	105 kPa	92 kPa	103 kPa	Test not performed (system is considered freeze- thaw resistant)	

Table 6: bond strength between base coat and insulation product

### Rupture type:

Initial state: cohesive rupture in the insulation material.

After hygrothermal cycles: cohesive break in the insulation material / cohesive break in base coat.

3.10.2 Bond Strength between adhesive and substrate (EAD 040083-00-0404, Clause 2.2.11.2)

Composition	Initial State		Immersion in water for 2 days and 2h drying		Immersion in water for 2 days and 7 days drying	
	Minimum value	Mean value	Minimum value	Mean value	Minimum value	Mean value
Concrete slab + adhesive CAP25GF (3- 5 mm thickness)	486 kPa	602 kPa	337 kPa	381 kPa	788 kPa	1020 kPa

Table 7: Bond strength between adhesive and substrate

Rupture type: cohesive break in the adhesive.



## 3.10.3 Bond Strength between adhesive and insulation product (EAD 040083-00-0404, Clause 2.2.11.3)

Composition	Initial	State	Immersion in water for 2 days and 2h drying		Immersion in water for 2 days and 7 days drying	
	Minimum value	Mean value	Minimum value	Mean value	Minimum value	Mean value
EPS panel + adhesive CAP25GF (3-5 mm thickness)	83 kPa	104 kPa	48 kPa	60 kPa	85 kPa	110 KPa

Table 8: bond strength between adhesive and insulation product

Rupture type: cohesive rupture in the insulation material.

The minimal bonded surface S is calculated as follows:

$$S(\%) = [0.03 \times 100] / B$$

Where:

B= minimum mean failure resistance of the adhesive to the insulation product in dry conditions (MPa)

0.03 MPa correspond to the minimum requirements.

3.11 <u>Fixing strength (transverse displacement strength) (EAD 040083-00-0404, Clause 2.2.12)</u>

Not relevant.

- 3.12 <u>Wind load resistance of ETICS (EAD 040083-00-0404, Clause 2.2.13)</u>
- 3.12.1 Pull-through test (EAD 040083-00-0404, Clause 2.2.13.1)

Not relevant.

3.12.2 Static foam block test (EAD 040083-00-0404, Clause 2.2.13.2)

Not relevant.

3.12.3 Dynamic wind uplift EAD 040083-00-0404, Clause 2.2.13.3)

Not relevant.



3.13 <u>Tensile test perpendicular to the faces of thermal insulation product (EAD 040083-00-0404, Clause 2.2.14)</u>

Tensile strength of thermal insulation product in dry conditions has been obtained from the DoP of the thermal insulation panels according to EN 13163. See Annex 1 for declared value.

Tensile strength of thermal insulation product in wet conditions is not applicable.

3.14 <u>Shear strength and shear modulus of elasticity test of ETICS (EAD 040083-00-0404, Clause 2.2.15)</u>

Shear strength and shear modulus of thermal insulation product have been measured. See Annex 1 for declared value.

- 3.15 <u>Pull-through resistance of fixing from profiles (EAD 040083-00-0404, Clause 2.2.16)</u>
  Not relevant.
- 3.16 Render strip tensile test (EAD 040083-00-0404, Clause 2.2.17)

  No performance assessed.
- 3.17 <u>Shear strength and shear modulus of foam adhesive (EAD 040083-00-0404, Clause 2.2.18)</u>

Not relevant.

3.18 Post expansion behaviour of foam adhesives (EAD 040083-00-0404, Clause 2.2.19)

Not relevant.



### 3.19 Bond strength after ageing (EAD 040083-00-0404, Clause 2.2.20)

	After hygrother	mal cycles	After freeze/thaw cycles		
Rendering system	Individual value/type of failure <sup>(1)</sup>	Mean value	Individual value/type of failure <sup>(1)</sup>	Mean value	
Base coat CAP25GF +	127 kN/m <sup>2</sup> / CS				
glass fibre mesh 160 g/m <sup>2</sup>	117 kN/m²/ CS		Tost not norform	ad (system is	
+ key coat QUARZO	98 kN/m²/ CA	121 kN/m <sup>2</sup>	121 kN/m <sup>2</sup> Test not performed (sys	` '	
PITTURA + finishing coat	121 kN/m <sup>2</sup> / CS	considered freeze-ti	ilaw resistanti		
SPATOLATO MEDIO	144 kN/m²/ CS				
Base coat CAP25GF +	87 kN/m²/ CA				
glass fibre mesh 160 g/m <sup>2</sup>	96 kN/m²/ CS				
+ key coat ULTRAREP PITTURA + finishing coat ULTRAREP TONACHINO	123 kN/m²/ CS	102 kN/m <sup>2</sup>	Test not performe	` '	
	122 kN/m²/ CS	considered freeze-thaw		naw resistant)	
MEDIO	79 kN/m²/ CA				

Table 9: Bond strength after ageing

# 3.20 <u>Mechanical and physical characteristics of the mesh (EAD 040083-00-0404, Clause 2.2.21)</u>

		Tensile strength in as delivered state (N/mm)	Residual tensile strength after ageing (N/mm)	Relative residual strength after ageing, of the strength in the as delivered state (%)	Elongation in as- delivered state (%)	Elongation after ageing (%)
Glass fibre mesh 160	Warp	48	33	68	3.9	2.9
g/m²	Weft	50	38	76	4.0	3.0

Table 10: Mechanical and physical characteristics of the mesh

### Protection against noise (BWR 5)

3.21 Airborne sound insulation of ETICS (EAD 040083-00-0404, Clause 2.2.22)

No performance assessed.

<sup>(1)</sup> CS: cohesive failure in insulation material; CA: cohesive failure in base coat/adhesive.



### Energy economy and heat retention (BWR 6)

# 3.22 <u>Thermal resistance and thermal transmittance of ETICS (EAD 040083-00-0404, Clause 2.2.23)</u>

The additional thermal resistance provided by the ETICS ( $R_{etics}$ ) to the substrate wall is calculated from the thermal resistance of the insulation product ( $R_{insulation}$ ), determined as described in the appropriate harmonized standard (EN 13163 for EPS insulation), and the tabulated  $R_{render}$  value of the render system ( $R_{render}$  is about 0.02 m<sup>2</sup>K/W).

$$R_{etics} = R_{insulation} + R_{render} [(m^2K)/W]$$

The thermal bridges caused by mechanical fixing devices influence the thermal transmittance of the entire wall and shall be taken into account using the following calculation:

$$U_c = U + \Delta U [W/(m^2K)]$$

With:

U<sub>c</sub> = corrected thermal transmittance of the entire wall, including thermal bridges.

U = thermal transmittance of the entire wall, including ETICS, without thermal bridges.

$$U = \frac{1}{R_{etics} + R_{substrate} + R_{se} + R_{si}}$$

R<sub>etics</sub> = thermal resistance of the ETICS [(m<sup>2</sup>K)/W]

R<sub>substrate</sub>= thermal resistance of the substrate wall [(m<sup>2</sup>K)/W]

 $R_{se}$  = external surface thermal resistance [(m<sup>2</sup>K)/W]

 $R_{si}$  = internal surface thermal resistance [( $m^2K$ )/W]

 $\Delta U$  = correction term of the thermal transmittance for mechanical fixing devices.

$$\Delta U = X_p * n \text{ (for anchors)} + \Sigma \psi i * \ell i \text{ (for profiles)}$$

 $X_p$  = point thermal transmittance value of the anchor [W/K]. See Technical Report no 25. If not specified in the anchors ETA, the following values apply:

- = 0.002 W/K for anchors with a plastic screw/nail, stainless steel screw/nail with the head covered by plastic material, and for anchors with an air gap at the head of the screw/nail.
- = 0.004 W/K for anchors with a galvanized steel screw/nail with the head covered by a plastic material.
- = 0.008 W/K for all other anchors (worst case).

 $n = number of anchors per m^2$ 

ψi = linear thermal transmittance value of the profile [W/(mK)]

*l*i = length of the profile per m<sup>2</sup>



Thermal resistance of ETICS is  $\geq 1.0 \text{ (m}^2.\text{K)/W}$ .

The value of thermal resistance of each insulation product shall be given in the manufacturer's documentation along with the possible range of thicknesses. In addition, the point thermal conductivity of anchors shall be given when anchors are used in the ETICS.

The range value of thermal resistance of thermal insulation product is from 1.1 (m<sup>2</sup>.K)/W to 5.7 (m<sup>2</sup>.K)/W for EPS without graphite and from 1.25 (m<sup>2</sup>.K)/W to 6.45 (m<sup>2</sup>.K)/W for EPS with graphite (Values obtained from the DoP issued for thermal insulation).



# 4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the European Commission Decision 1997/556/EC, amended by the European Commission Decision 2001/596/EC, system AVCP 2+ applies.

In addition, for uses subject to regulations on reaction to fire and according to the European Commission Decision 1997/556/EC, amended by the European Commission Decision 2001/596/EC, system AVCP 2+ applies.

The AVCP systems are described in Annex V of Regulation (EU) N° 305/2011, as amended by Delegated Regulation (EU) N° 568/2014.

# 5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the Assessment and Verification of Constancy of Performance (AVCP) system are laid down in the control plan deposited at Tecnalia Research & Innovation.

The Control Plan is a confidential part of the ETA and is only handed over to the notified body involved in the assessment and verification of constancy of performance.

Issued in Azpeitia, on 23/03/2023

Miguel Mateos

**Innovation and Conformity Assessment Point** 

Tecnalia Research & Innovation



### **ANNEX 1 CHARACTERISTICS OF THE COMPONENTS**

Detailed information on the chemical composition and other identifying characteristics of the components has been deposited at Tecnalia Research & Innovation. Further information can be observed from the product data sheets, which are part of the Technical Documentation for this ETA.

### **Insulation product**

**EPS PANEL** Factory-made uncoated panels made of expanded polystyrene, according to EN 13163 "Thermal insulation products for buildings. Factory made products of expanded polystyrene (EPS)"

Description and characteristics	Standard	Val	ue	
Density		From 15 kg/m³ to 20 kg/m³		
Thickness		40-200 mm		
Reaction to fire	EN 13501-1	Euroclass E		
Thickness (mm)	EN 823	T1	±1	
Length (mm)	EN 822	L2	±2	
Width (mm)	EN 822	W2	±2	
Squareness (mm/m)	EN 824	S2	≤2	
Flatness (mm)	EN 825	P3	≤3	
Dimensional stability under	EN 1603	DS (N) 2		
specified temperature	EN 1003			
Water absorption (partial	EN 12087	\\\/\  / E	2)0.5	
immersion)	LN 12007	WL(P)0.5		
Water vapour permeability –	EN 12086	20-	20-70	
diffusion factor	EN 12080 20-70		70	
Tensile strength perpendicular to				
the faces in dry conditions (kPa)	EN 1607	≥100		
Shear Strength (kPa)	EN 12090	≥ 20		
Shear Modulus of elasticity (kPa)	EN 12090	≥ 10	200	
, , ,	LN 12030			
Thermal conductivity (W/mK)	EN 12667	≤ 0.035 without	≤ 0.031 with	
		graphite	graphite	
Thermal resistance (m²K/W)		Defined in the dec	_	
		to EN :	13163	



### **Mesh**

**MASIBO NET-R131** Alkali resistant glass fibre mesh with mass per unit area of about  $160 \text{ g/m}^2$  and mesh size of about  $3.5 \times 3.8 \text{ mm}$ .

Characteristics	Reference	Value
Mass per unit area (g/m²)		160 (± 10%)
Mesh size (mm)	EAD 04001C 00 0404	3.5 x 3.8 (± 0.5)
Thickness (mm)	EAD 040016-00-0404	0.5 (± 0.2)
Organic content (%)		20 (± 4 %)
Heat of combustion (PCS-value) (MJ/kg)		5.80

### **Plastic fixings**

**RAWLPLUG R-T-FIX-8M** Nailed-in plastic anchor for fixing of external thermal insulation composite systems with rendering in concrete and masonry (ETA 17/0592).

GENERAL CHARACTERISTICS	
Plate diameter (mm)	60
Characteristics resistance in the substrate	See ETA 17/0592

**RAWLPLUG R-T-FIX-8S** Screwed-in plastic anchor for fixing of external thermal insulation composite systems with rendering in concrete and masonry (ETA 17/0161).

GENERAL CHARACTERISTICS	
Plate diameter (mm)	60
Characteristics resistance in the substrate	See ETA 17/0161

**FISCHER TERMOZ CN-8** Nailed-in plastic anchor for fixing of external thermal insulation composite systems with rendering in concrete and masonry (ETA 09/0394).

GENERAL CHARACTERISTICS	
Plate diameter (mm)	60
Characteristics resistance in the substrate	ETA 09/0394

**FISCHER TERMOZ CS II 8** Screwed-in plastic anchor for fixing of external thermal insulation composite systems with rendering in concrete and masonry (ETA 14/0372).

GENERAL CHARACTERISTICS	
Plate diameter (mm)	60
Characteristics resistance in the substrate	See ETA 14/0372

**DAKOTA SGR-AP** Nailed-in plastic anchor for fixing of external thermal insulation composite systems with rendering in concrete and masonry (ETA 17/0140).

GENERAL CHARACTERISTICS	
Plate diameter (mm)	60
Characteristics resistance in the substrate	ETA 17/0140